

Material: EN 1.4412

Standard Specification for Corrosion Resistant Steel Castings

Group: Ferrous Stainless Steel Alloys

Sub Group: EN 1.4412 Corrosion Resistant Steel Castings

Application: Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry: Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.070 max.	Solution Annealing	
Silicon	Si %	1.500 max.		
Manganese	Mn %	1.500 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.030 max.		
Chromium	Cr %	18.000 - 20.000		
Nickel	Ni %	10.000 - 13.000		
Molybdenum	Mo %	3.000 - 3.500		
Copper	Cu %	0.500 max.	Mechanical Properties	
Iron	Fe %	Balance	Tensile Strength in Mpa	440 min.
-	-	-	Yield Strength in Mpa	205 min.
-	-	-	Elongation in %	30 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	60 J @ RT

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
J92999	UNS	USA	Casting
SA-351 CG3M	ASME	USA	Casting
H6A	AS	Australia	Casting
317 C 12	BS	British	Casting
AM X 7 CrNiMo 20-11	UNE	Spain	Casting
A743 CG3M	ASTM	USA	Casting
A351 CG3M	ASTM	USA	Casting

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